Cationic Metalloporphyrins Imobilized in Faujasite Zeolites as a Cytochrome P-450 Mimic

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ABSTRACT

Metalloporphyrins immobilized into NaY zeolite are described as catalysts for hydrocarbon oxyfuntionalization. Manganese(III) and iron(III)tetrakis(4-N-methylpyridyl)-porphyrin (MnP1 and FeP1), and manganese(III) and iron(III) trakis(4-N-benzylpiridil)-porphyrin (MnP2 and FeP2) were impregnated (MnP1-NaY_imp, FeP1-NaY_imp, MnP2-NaY_imp, FeP2-NaY_imp, respectively) and encapsulated (MnP1-NaY, FeP1-NaY, MnP2-NaY and FeP2-NaY) into the NaY zeolite. These catalysts were used in the oxidation of (Z)-cyclooctene, cyclohexane, and adamantane by iodosylbenezene (PhIO). These systems were able to epoxidize (Z)-cyclooctene with cis-epoxycyclooctane yields as high as 100%. By using cyclohexane and adamantane as substrate, the susceptibility of the benzyl groups on the porphyrin ring of the MnP materials, led to a different distribution of the oxidized products. With FeP, this susceptibility was not detected because the species responsible for the oxidations, Fe IV(O)P•+, is more active than Mn V(O)P. In conclusion, cationic metalloporphyrins immobilized into NaX zeolites, are good cytochrome P-450 models is less polar solvents since the selectivity of the system indicates the “in cage” solvent oxygen rebound oxidative process.

Keywords: Metalloporphyrin; Iodosylbenezene; Hydrocarbon Oxidation; Y Zeolite

1. Introduction

The superfamily of cytochrome P-450 enzymes plays an important role in oxidative processes in nature. Due to their importance, a large number of publications have been produced since the early 1950-60’s [1-4]. The evidences of the oxidation processes, chemistry, structure, and mechanism of cytochrome P450 continue to be outstanding in recent reviews [5-10].

A large number of studies using synthetic analogues of cytochrome P-450 as biomimetic or bioinspired catalysts for the selective oxidation of organic molecules have been developed [11-23]. The design of efficient catalysts that are stable in the reaction media and promote selective hydrocarbon oxidation under mild conditions with high turnovers has been a challenge. However, a problem associated with hydrocarbon oxidation catalyzed by metalloporphyrins (MePs) is the oxidative self-destruction of the catalyst due to the oxidizing media [2,8]. In this sense, it is difficult to perform the separation of the metalloporphyrin (MeP) from the reaction mixture and to reuse it, since it is soluble in polar media.

One approach to solve this problem is the use of electron withdrawing substituents on the porphyrin periphery, especially halogenated and perhalogenated phenyl porphyrins, thus producing more robust and resistant catalysts [5,6,9-11]. Another solution to promoting the stability of MeP catalysts is their immobilization on a solid matrix. In general, immobilization methods include physical entrapment or entrapment through covalent binding. Catalyst immobilization onto solid surfaces has been achieved through electrostatic interactions and covalent binding [24-32]. In the case of cationic MePs immobilization can occur simply through electrostatic interactions between these catalysts and an inorganic matrix such as zeolite [14-18].

The steric and electronic effects in synthetic models are responsible for the large number of studies on their stability and selectivity in hydrocarbon biomimetical oxidation [33-36]. In this context, the use of zeolites in an attempt to mimic the protein cavity of natural enzymes is
a good alternative, since its nanopores and nanochannels are a three-dimensional network of well-defined crystalline structures, thus conferring the shape and size selectivity [37]. These well-organized nanopores and nanochannels of the zeolites provide a controlled steric environment for the MeP, acting as a model for the active site of cytochrome P450 [14]. Moreover, MeP immobilization enables recovery and re-use [38,39].

The impregnation and encapsulation of these catalysts into the pores of mesoporous molecular sieves have introduced new opportunities for the design of new porphyrin/carrier systems. Site isolation of the metal active species is one of the most attractive methods, and it consists in the hydrothermal synthesis of faujasite-type zeolites in the presence of cationic MePs, the so-called ship-in-a-bottle system [40]. In this approach, the cationic MeP is stabilized inside the zeolite nanocages and is physically trapped into the inorganic matrix.

In this work, the iron and manganese (III) tetrakis(4-N-methylpyridil)porphyrin (FeP1 and MnP1) as well as iron and manganese (III) tetrakis(4-N-benzylpyridil)porphyrin (FeP2 and MnP2), presented in Figure 1, were encapsulated in the zeolite NaY, to leading the heterogeneous catalysts FeP1-NaY, MnP1-NaY, FeP2-NaY, and MnP2-NaY, respectively. Moreover, the MePs were also impregnated in the zeolite surface to obtain FeP1-NaYimp, MnP1-NaYimp, FeP2-NaYimp and MnP2-NaYimp, respectively, for comparison purposes.

All these materials were characterized by UV-Vis spectroscopy, powder X-ray diffraction (XRD), thermogravimetric analysis (TGA/DTA), scanning electron microscopy (SEM), energy dispersive X-ray spectrometry (EDS), and Al$^{27}$ MAS NMR. Some of these characterizations have been previously described for FeP1-NaY, FeP2-NaY and MnP1-NaY [14,41,42]. The oxidation of (Z)-cyclooctene, cyclohexane, and adamantane catalyzed by these materials were studied using iodosylbenzene (PhIO) as the oxidizing agent in solvent media with different polarities was accomplished in order to evaluate the reaction mechanism in each of the studied systems.

2. Experimental

2.1. FeP-NaYimp and MnP-NaYimp Synthesis

MeP impregnation into the solid support was achieved by stirring a MeP solution in H$_2$O with a suspension of NaY for 50 min [43]. The resulting catalysts FeP-NaYimp and MnP-NaYimp were washed with water, methanol, and 1,2-dichloroethane in a Soxhlet extractor overnight, to remove unbound and weakly bound MeP. The solids were dried at 60°C for 24 h.

2.2. FeP-NaY and MnP-NaY Synthesis

NaY zeolites were synthesized in the presence of iron and
solution consisting in 1.55 g of aluminum isopropanoxide (Al[(CH₃)₂-CHO]₃), 0.65 g of NaOH, and 2.0 ml of H₂O. This mixture was transferred to a polypropylene bottle containing 6.0 ml of H₂O and stirred at room temperature for 24 h. The bottle was placed in a water bath at 90°C for 15 h, and then 20 ml of H₂O was added. The resulting solids were filtered, washed several times with water, and dried at 80°C for 24 h. The samples were Soxhlet-extracted with water for 3 days, and then with methanol for another 3 days, to remove all the MeP present on the external surface of the zeolite. The samples were dried at 80°C for 24 h.

2.3. Catalysts Characterization

Powder X-ray diffraction (XRD) of the samples was carried out on a Siemens D 5005 diffractometer using CuKα X-radiation. Variable temperature in situ powder XRD was carried out using an Anton Paar HTK16 sample chamber in a Bruker-AXS D8 Advance diffractometer with a Braun position sensitive detector. The samples were heated at 10°C/min until 1000°C under air and kept at this temperature for 10 min. The samples were treated with hot concentrated hydrochloric acid, to destroy the inorganic framework before recording the UV-Vis spectra. No demetallation was observed for the organic macrocycle. The thermogravimetric (TGA/DTA) curves were obtained using a TA Instruments STD 2690. Scanning electron microscopy (SEM) and energy dispersive X-ray spectrometry (EDS) were carried out on a Zeiss EVO 50 microscope. ²⁷Al solid-state magic angle spinning NMR spectra were recorded on a Varian model UNIT-Plus, 9.4 Tesla spectrometer.

2.4. Catalytic Reactions

The reactions were carried out in a 4 ml vial sealed with a teflon-coated silicone septum. A total of 2.02 × 10⁻² mol of solvent (1,2-dichloroethane or toluene), 1.46 × 10⁻² mol of cyclohexane or 8.22 × 10⁻¹ mol of (Z)-cyclooctene or 8.90 × 10⁻² mol of adamantane, and the internal standard (bromobenzene in the case of cyclohexane and (Z)-cyclooctene oxidations; cyclopeantanone for adamantane oxidation) were added to the vial containing 2.5 × 10⁻⁷ mol of MeP and 5.0 × 10⁻⁶ mol of the oxidant agent, PhIO. The mixture was stirred at room temperature for 24 hours. The products were analyzed by gas chromatography using a Hewlett Packard GC System HP 6890 Series equipped with a FID detector and a megabore column (30 m × 0.25 mm); nitrogen was employed as the carrier gas. The product yields were based on the initial concentration of PhIO.

2.5. Catalyst Reuse and Stability

The stability of the catalyst was studied by performing repeated oxidation reactions using the same reaction conditions as described above. (Z)-cyclooctene was used as model substrate. At the end of each reaction cycle, the catalyst was recovered by filtration and washed with water and DCE, dried, and reused. The conversion (%) was almost identical, irrespective of the number of cycles. No evidence of catalyst decomposition was observed during the catalytic reaction and no MeP could be detected by spectroscopic UV-Vis measurement of the liquid reaction mixture after each catalytic reaction.

3. Results and Discussion

3.1. Catalysts Characterization

The catalysts presented good X-ray powder diffraction patterns, showing narrow peaks characteristic of the main planes of the NaY zeolite [44], where 2θ = 27.1°; 30.0°, and 34.2° for the (5 3 3), (6 4 2) and (7 5 1) planes, respectively (in Figures 2(A)-(E)).

The dependence of the lattice parameter on the temperature is shown in Figure 3. The powder patterns were indexed after the JCPDS file 85 - 2064. The influence of the temperature on the inorganic lattice is similar for FeP1-NaY and NaY. The fact that the lattice constant of FeP1-NaY is higher than that of NaY suggests that the framework of the former is more expanded due to the NanoInclusion of the FeP complex [14].

The UV-Vis spectrum of MnP1-NaY is similar to that of MnP1 in aqueous solution. The MnP1 complexes present absorption bands at 366, 456 and 558 nm.
Figure 3. Influence of the temperature on the lattice constant of NaY (A), FeP1-NaYimp (B), and FeP1-NaY (C).

ing the zeolite-encapsulated MnP1, the UV-Vis bands were red-shifted to 396, 472, and 561 nm if compared to the initial MnP1 complexes. This behavior can possibly be ascribed to the distortion of the porphyrin ring after the encapsulation process [45]. The absorbance of the Soret band was used to evaluate the loading of MnP1 per gram of MnP1-NaY, which was $8.15 \times 10^{-8}$ mol·g$^{-1}$.

Through the TGA/DTA analysis (not shown), it was possible to verify that the standard of water loss was affected by the presence of the MnPs in the zeolite cavities. In the sample containing encapsulated MnP, the onset of water loss occurs at around 180°C and finishes at ~450°C, while in the sample without the MnP water loss occurred from 180°C to 250°C. Considering the low loading values, in the range of $10^{-7}$ mols per gram of catalyst, the percentage of MeP in the NaY zeolite is very small. Therefore, TGA/DTA analysis was not efficient to determine the amount of metalloporphyrin immobilized into the NaY zeolite.

The MnP1-NaY SEM image presented in Figure 4 is also similar to that of NaY zeolite, indicating that they have the same morphology. The Si/Al ratio for the samples was ascertained by EDS and evaluated as 1.7. This suggests that the framework around the guest molecule MnP1 is faujasite-Y [18].

$^{27}$Al MAS NMR analysis gave information about the coordination sphere of this atom. For the NaY sample, a signal in 60 ppm was observed, as shown in Figure 5. This signal is described as being characteristic of a tetrahedral molecular structure [46], in this case AlO$_4$. The same happens for the sample where the MeP is impregnated on the NaY surface only. As for the MeP encapsulated samples, another signal next to 5.3 ppm is observed (Figure 5), which is characteristic of molecular structures where tetrahedral and octahedral aluminum atoms exist.

3.2. (Z)-Cyclooctene Oxidation

(Z)-cyclooctene was chosen for the initial catalytic tests because it is considered a diagnostic substrate that en-
high as 100% are achieved (Entries 3, 6, 9, 12). These results indicate that the formation of Fe$^{IV}$($O$)P$^{+}$ or Mn$^{IV}$($O$)P active species are favored in the zeolite cavities. The control reaction with NaY zeolite alone was carried out, and no product formation was observed.

The encapsulation of MePs makes the catalyst more resistant to oxidative self-destruction [42]. Moreover, it is possible to use these cationic MePs as catalysts for the oxidation of hydrophobic organic substrates in organic medium when they are encapsulated in the zeolite cavities.

### 3.3. Cyclohexane Oxidation

The main mechanism of alkane hydroxilation reactions is the so-called oxygen rebound which involves hydrogen atom abstraction from the substrate (RH) by a reactive intermediate species, Fe$^{IV}$($O$)P$^{+}$ or Mn$^{IV}$($O$)P. These species form a solvent cage, followed by the rapid transfer of the hydroxyl group from Fe$^{IV}$($OH$)P or Mn$^{IV}$($OH$)P to the cyclohexyl radical ($R^\bullet$), producing the corresponding alcohol [47,48], as represented in Figure 6 [49]. Depending on the MeP system and the polarity of the solvent used in the oxidation reaction, the cage can collapse

$$
\text{Mn}^{II}P + \text{PhIO} \rightarrow \text{Mn}^{V}P + \text{R-H} \rightarrow \text{R}^\bullet + \text{Mn}^{IV}(\text{P}) \rightarrow \text{Mn}^{II}P + \text{HO-R}
$$

and the carbon radicals can escape, leading to the formation of different products, including ketones, as shown in Figure 6 [50].

The catalytic activity of MnP and FeP systems in the oxidation of cyclohexane by PhIO is presented in Table 2. The control reaction with NaY zeolite alone was carried out, and no product formation was detected.

In general, encapsulation increases the total product yield obtained with MeP systems (Entries 15, 19 and 26) when DCE is used as solvent. The total yield is not so high in DCE only in the case of MnP1-NaY (Entry 22). When toluene was used as solvent, cyclohexane was selectively oxidized to cyclohexanol. This is because toluene is less polar ($\mu = 0.37D$) than DCE ($\mu = 1.8D$), so the “in cage” solvent oxygen rebound oxidative process predominates, giving alcohol as the sole product. As for the MnP2 systems, these catalysts are more selective due to the presence of the benzylic groups (Entries 24-26).

For the FeP1 system, a cyclohexanol yield ($C_{6,\text{ol}}$) of 11% and a cyclohexanone yield ($C_{6,\text{one}}$) of 10% were achieved (Entry 13). So the $C_{6,\text{ol}}/C_{6,\text{one}}$ ratio was 1.1. When FeP1 was impregnated on the NaY zeolite surface, there was a slight increase in the selectivity of cyclohexane oxidation (Entries 13 and 14). FeP1 encapsulation into the NaY zeolite promoted an increase in the oxidation reaction yield and selectivity ($C_{6,\text{ol}}$ yield = 21% and $C_{6,\text{one}}$ yield = 7%, Entry 15) for the reaction carried out in DCE. FeP1-NaY was more selective toward the alcohol in toluene, as observed for MnP1-NaY.

### Table 2. Catalytic activity of MnP and FeP systems in the oxidation of cyclohexane by PhIO.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Catalyst</th>
<th>$C_{\text{ol}}$ (%)</th>
<th>$C_{\text{one}}$ (%)</th>
<th>Total yield (%)</th>
<th>$C_{\text{ol}}/C_{\text{one}}$</th>
</tr>
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<tbody>
<tr>
<td>01</td>
<td>FeP1 solution</td>
<td>11</td>
<td>10</td>
<td>21</td>
<td>1.1</td>
</tr>
<tr>
<td>02</td>
<td>FeP1-NaY$_{\text{imp}}$</td>
<td>14</td>
<td>10</td>
<td>24</td>
<td>1.4</td>
</tr>
<tr>
<td>03</td>
<td>FeP1-NaY$_{\text{c}}$</td>
<td>15</td>
<td>-</td>
<td>15</td>
<td>b</td>
</tr>
<tr>
<td>04</td>
<td>FeP2 solution</td>
<td>10</td>
<td>3</td>
<td>13</td>
<td>3.3</td>
</tr>
<tr>
<td>05</td>
<td>FeP2-NaY$_{\text{imp}}$</td>
<td>12</td>
<td>-</td>
<td>12</td>
<td>b</td>
</tr>
<tr>
<td>06</td>
<td>FeP2-NaY$_{\text{c}}$</td>
<td>19</td>
<td>-</td>
<td>19</td>
<td>b</td>
</tr>
<tr>
<td>07</td>
<td>MnP1 solution</td>
<td>15</td>
<td>9</td>
<td>24</td>
<td>1.7</td>
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<tr>
<td>08</td>
<td>MnP1-NaY$_{\text{imp}}$</td>
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<td>10</td>
<td>30</td>
<td>2.0</td>
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<tr>
<td>09</td>
<td>MnP1-NaY$_{\text{c}}$</td>
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<td>5</td>
<td>18</td>
<td>2.6</td>
</tr>
<tr>
<td>10</td>
<td>MnP2 solution</td>
<td>12</td>
<td>7</td>
<td>12</td>
<td>b</td>
</tr>
<tr>
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<td>MnP2-NaY$_{\text{imp}}$</td>
<td>32</td>
<td>-</td>
<td>32</td>
<td>b</td>
</tr>
<tr>
<td>12</td>
<td>MnP2-NaY$_{\text{c}}$</td>
<td>32</td>
<td>-</td>
<td>32</td>
<td>b</td>
</tr>
</tbody>
</table>

$^a$Based on PhIO, calculated at 24 h of reaction; $^b$selective toward alcohol; $^c$in toluene.
In the case of FeP2 in homogeneous system, the \( C_{6\text{-ol}} \) yield was 10% and the \( C_{6\text{-one}} \) yield was 3%, which gives a \( C_{6\text{-ol}}/C_{6\text{-one}} \) ratio of 3.3 (entry 17). FeP2 impregnated on the NaY surface displayed increased selectivity (Entry 18) compared with the homogeneous FeP2 system (Entry 17). When FeP2 was encapsulated into the NaY zeolite, the catalytic system became more selective for the alcohol (\( C_{6\text{-ol}} \) yield = 45% and \( C_{6\text{-one}} \) yield = 10%, Entry 19) compared with FeP2 in solution. The benzyl groups present in FeP2 were responsible for the slight small increase in yield and selectivity toward the alcohol, affecting the alkane oxidation mechanism when compared with FeP1.

The encapsulation of FeP, especially FeP2, resulted in a more robust catalyst with higher product yields. Besides, the effect of the zeolite cage favors the oxygen rebound process, so the catalyst acts as a P-450 model, as observed previously for these systems in other solvents [14]. The amount of cyclohexanone produced in the reactions indicates an escape of the intermediate species from the cage, since the carbon radicals can escape from the solvent cage (Figure 6) and react to give a number of other products [50].

The MnP1 systems, which contain methyl pyridyl groups, lead to relatively lower yields. In solution, MnP1 leads to a \( C_{6\text{-ol}} \) yield of 15% and a \( C_{6\text{-one}} \) yield of 9% (Entry 20). When MnP1 is impregnated, there is an increase in the total product yield, which is 30% (Entry 21). The encapsulated system gives a \( C_{6\text{-ol}} \) yield of 13% and a \( C_{6\text{-one}} \) yield of 5% (Entry 22), showing that the encapsulated MnP1 is a little more selective catalyst than its homogeneous analogue; however, the total yield is lower.

In the case of MnP2 in solution, although the yield is not so high, the oxidation is selective for the alcohol (\( C_{6\text{-ol}} \) yield = 7%, Entry 24). The heterogeneous catalysts MnP2-NaY\text{imp} and MnP2-NaY are more efficient: the \( C_{6\text{-ol}} \) yields are 12% (Entry 25) and 32% (Entry 26). The effect of MnP2 encapsulation is noteworthy since the \( C_{6\text{-ol}} \) yield is five times larger than the one obtained with the homogeneous system. Comparison between the MnP1 and MnP2 systems (Entries 20-26) demonstrates that benzyl pyridyl, a flexible and bulky group, gives rise to a more hydrophobic medium, thus favoring alcohol formation and indicating that the oxygen rebound process is operating.

### 3.4. Adamantane Oxidation

Adamantane is a good diagnostic substrate for mechanistic studies [51,52] since adamantane oxidation can occur at two positions: at the tertiary carbon producing 1-adamantanol, and at the secondary carbon, leading to 2-adamantanol and 2-adamantanone (Figure 7). It is well known that adamantane tertiary C-H bonds are more reactive than secondary C-H bonds because they have lower bond energy [51].

The statistically corrected data for adamantane oxidation are presented in Table 3. The control reaction with NaY zeolite alone was carried out, and no products were observed.

FeP2 is a more efficient catalyst for adamantane hydroxylation, since it leads to higher total product yield (Entries 31-33); however, the selectivity is lower. The expected hydroxylation at the tertiary carbon takes place, but there is a significant increase in secondary carbon hydroxylation, accounting for the high total yield. As for the FeP1 system in DCE (Entries 27 - 29), it is more selective toward Ad-1-ol, a tertiary alcohol. When toluene is used as solvent, the oxidation is even more selective, producing exclusively Ad-1-ol (Entry 30). This behavior was also observed in the case of cyclohexane oxidation and it is attributed to the lower polarity of toluene when compared with DCE. The low solvent polarity in this case favors the biomimetic process via the oxygen rebound mechanism.

![Figure 7. Adamantane and possible oxidized products.](image)

Table 3. Catalytic activity of MnP-NaY and FeP-NaY in the oxidation of adamantane by PhIO.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Catalyst</th>
<th>%Ad-1-ol</th>
<th>%Ad-2-ol</th>
<th>%Total Yield</th>
<th>( C_{\text{tert}}/C_{\text{sec}}(b) )</th>
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<tr>
<td>27</td>
<td>FeP1 solution</td>
<td>10</td>
<td>-</td>
<td>10 d</td>
<td></td>
</tr>
<tr>
<td>28</td>
<td>FeP1-NaY\text{imp}</td>
<td>21</td>
<td>5</td>
<td>27 13</td>
<td></td>
</tr>
<tr>
<td>29</td>
<td>FeP1-NaY\text{e}</td>
<td>45</td>
<td>7</td>
<td>52 20</td>
<td></td>
</tr>
<tr>
<td>30</td>
<td>FeP1-NaY\text{e}</td>
<td>20</td>
<td>-</td>
<td>20 d</td>
<td></td>
</tr>
<tr>
<td>31</td>
<td>FeP2 solution</td>
<td>37</td>
<td>11</td>
<td>48 9.0</td>
<td></td>
</tr>
<tr>
<td>32</td>
<td>FeP2-NaY\text{imp}</td>
<td>43</td>
<td>17</td>
<td>60 8.0</td>
<td></td>
</tr>
<tr>
<td>33</td>
<td>FeP2-NaY</td>
<td>45</td>
<td>21</td>
<td>66 6.0</td>
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<td>27 2.9</td>
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<td>5</td>
<td>23 3.7</td>
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<td>36</td>
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<td>-</td>
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<td>MnP2 solution</td>
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<td>MnP2-NaY</td>
<td>44</td>
<td>8</td>
<td>52 17</td>
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\(^{a}\)Based on PhIO, calculated at 24 h of reaction; \(^{b}\)Statistically corrected; \(^{c}\)from Reference [14], \(^{d}\)selective toward tertiary carbon, \(^{e}\)in toluene.
Encapsulation of MnP1 (Entries 34 - 36) does not favor the oxidation processes when compared with MnP2 (Entries 38-40). MnP1 in DCE (Entry 34), MnP1 impregnated on the zeolite surface (Entry 35), and MnP1 encapsulated in NaY zeolite (Entry 36) lead to the same profile of adamantane oxidation. A total yield between 23% and 27% is observed, and selectivities Ad-1-ol/Ad-2-ol between 2.9 to 3.8 are obtained. However, MnP1-NaY in toluene leads to high Ad-1-ol yield (37% Entry 37) and is selective for this alcohol, indicating that an oxygen re-bound process occurred.

Comparing MnP1 (Entry 34) with MnP2 (Entry 38) in DCE solution, the oxidation profile is about the same. This behavior changes significantly when MnP2 is encapsulated into the NaY zeolite. In the latter system, there is an increase in the total yield and selectivity (Entry 40) due to the benzyl groups in MnP2, which are responsible for an increase in total yield and selectivity for Ad-1-ol, as observed in the case of cyclohexane oxidation.

4. Conclusion

Cationic metalloporphyrins immobilized on NaY zeolites are good cytochrome P-450 models since these polar MeP systems can catalyze hydrocarbon oxidation in the zeolite cavities, in apolar solvent medium, thus mimicking the hydrophobic P450 active sites. The studied encapsulated systems were able to epoxidize (Z)-cyclooctene with cis-epoxycyclooctane yields as high as 100%. The use of ESP.

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