Polymeric Liquid Templating of Hierarchical Porous Films by Nanofibrillar Alginic Acid Assemblies

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ABSTRACT
Hierarchical phases of the biomaterials can be used as template to transfer their intricate organization into biomimetic inorganic solids. Herein, hierarchical mesoporous silica films with aligned pores have been templated by nanofibrillar alginic acid. An aqueous suspension of the alginic acid nanofibers was prepared by treating the brown seaweeds with sodium carbonate solution and subsequent precipitation in dilute hydrochloric acid. The alginic acid nanofibers of the organization into a hierarchical aligned phase in an acetic acid-sodium acetate buffer were used to template silica-alginic acid composite films by evaporation-induced self-assembly of alkoxysilane with nanofibrillar alginic acid. Calcination of the alginic acid template afforded hierarchical mesoporous silica glasses. Carbonization of the silica-alginic acid composites and subsequent etching the silica recovered mesoporous carbon supercapacitors.

KEYWORDS
Nanofibrillar Alginic Acid; Hierarchical Organization; Mesoporosity; Silica Films; Carbon Supercapacitors

1. Introduction
Sophisticated biomaterials are normally fabricated in nature by oriented hierarchical organization of simple nanoscale elements [1,2]. Polymeric liquid templating offers a biomimetic approach to synthesizing materials with intricate organization that mimic the sophisticated structures found in nature [3,4]. The use of the polymeric liquid templating could allow to control the order of the morphology and structural orientation of such materials [5-7]. Mesoporous silica materials synthesized via polymeric liquid templating with a surfactant have been the subject of widespread research in materials chemistry [8,9]. The mesochannel structured materials have unique optical properties, giving them potential opportunities in applications as optical elements [10], catalyst supports [11], adsorbents [12], and solar cells [13].

Hierarchical phases of the biomacromolecules of polysaccharides, collagen, proteins, and DNA can be use as biotemplates to prepare solid-state materials [1,14]. Alginic acid, a linear copolymer consisting mainly of residues of β-1,4-linked D-mannuronic acid and α-1,4-linked L-glucuronic acid, is the main structural component of the cell walls of brown seaweeds [15,16]. Alginic acid, which is found in the brown seaweeds, is an abundant polysaccharide in the ocean. Alginic acid extracted from the seaweeds could be used as a renewable resource for tissue engineering as delivery vehicle for drugs and gelling agent for food products.

Alginic acid fibers are typically prepared by treating the brown seaweeds with alkaline conditions and subsequent precipitation in dilute hydrochloric acid [16]. Aqueous suspensions of the alginic acid could be stabilized in a buffer solution. The exposed carboxylic acid groups on the polymeric chains could be partially deprotonated to provide negative surface charge, which leads to repulsive forces between fibers. The extent of the deprotonation changes the surface charge density and could affect the critical concentration for the formation of the hierarchical
The hierarchical phase of the nanofibrillar alginic acid (NAA) could potentially be used as a template to create porous solid-state materials with hierarchical structure and high surface area. Recent efforts have used polysaccharides to template the mesoporous silica solids. The pioneering work of Manner et al. [17] reported the first demonstration of chiral nematic mesoporous silica materials through nanocellulose template-directed condensation of tetraethoxysilane precursor. Alonso et al. [18,19] demonstrated the liquid templating of aligned meso-channel silica materials by nanochitin assemblies. In other papers, Mann [20] and Brunner [21] also demonstrated β-chitin-templated mineralization of chitin-silica composites. These novel materials typically possess supramolecular organizations of the structures and morphologies transcribed from the hierarchical template.

Mesoporous carbon materials have a potential use in capacitive energy storage and conversion [22]. One of the most critical aspects in the development of the supercapacitors is thus to extend their rechargeable capacity. The materials of carbon nanotubes, graphene, and graphene oxide have showed high electric double layer capacitance performances [23,24]. Confining appropriate metal oxide particles into porous carbon support could improve the electrochemical energy storage through pseudo-capacitive redox reactions [25]. Synthesis of the porous carbon materials using natural-based polymers as a renewable carbon resource offers in terms of economic advantages and potential applications [26]. Recent efforts have been made to carbonize alginic acid to porous carbon supercapacitors with superior electrical conductivity. The pioneering work of Raymundo-Pinero and coworkers [15] demonstrated the first examples of pore carbon formed via direct pyrolysis of the alginic acid-contained seaweeds. Later studies on pure alginic acid showed that it is carbonized to porous carbon [27].

The nanofibrillar alginic acid generally formed disordered hydrogel structures from hydrogen bonding. Alginic acid is a biopolymer carrying more carboxyl groups and tends to form hydrogels and swells in water. Thus, it is often difficult to cast a solid film without using crosslinkers. We hypothesized that whether aqueous alginic acid suspensions could be prepared and dried to give self-assembled solid films. By combining the sol-gel and self-assembly chemistry in this alternative would provide new materials in a film form with hierarchical porous structures.

Herein, we present the first examples of the polymeric liquid templating of hierarchical porous films by nanofibrillar alginic acid assemblies. Hierarchical alginic acid fibers extracted from the brown seaweeds were used to template silica-alginic acid composites upon evaporation-induced self-assembly. Subsequent removal of the alginic acid template in the composites by heating generated mesoporous silica films with hierarchical organization, high specific surface area, and optical anisotropy. The carbonization and subsequent etching of silica-NAA composites recovered hierarchical mesoporous carbon films that function as an electrical supercapacitor with highly electrical capacitance.

2. Experimental Section

Starting materials: Brown seaweeds (Sargassum turbinariae) were collected in LangCo beach, Thua Thien-Hue province, Vietnam in 2011. The seaweeds were washed abundantly with water and dried at 60°C for 3 days prior to lab use. Tetramethyl orthosilicate (≥ 99%) was purchased from Sigma-Aldrich. Other chemicals of sodium carbonate, hydrochloric acid, formaldehyde, ethanol, sodium hydroxide, acetic acid, sodium acetate, and ammonia were obtained from standard suppliers.

Preparation of NAA films from brown seaweeds: 20 grams of the dried seaweeds were soaked in 800 mL formaldehyde 2 vol.% at room temperature for 24 h to remove phenolic compounds. Next, the seaweeds were washed three times with 1000 mL water and added to 800 mL HCl 0.2 M for 24 h to soluble mineral salts. The samples were re-washed with water and then added to 800 mL Na₂CO₃ 2% and heated at 95°C for 3 h for alginate extraction. The soluble fraction was collected by filtration and sodium alginate was precipitated by three volumes of ethanol 95%. Sodium alginate collected was washed twice by 100 mL of acetone and dissolved in 50 mL water. Alginic acid gels were obtained by adding 50 mL HCl 0.2 M to the aqueous sodium alginate solution. The gels were filtered and dispersed in water. The yield of the alginic acid extraction from the brown seaweeds was ca. 10 wt%. The pH of the gel solution was adjusted to 4.5 using 0.1 M acetic acid and 0.1 M sodium acetate buffer and allowed to form an aqueous alginic acid suspension with the concentration of 5.0 wt%. To increase the stabilization of alginic acid, the aqueous suspension was sonicated for 1 h using an ultrasonic instrument (50 Hz, 120 W). For the preparation of pure NAA films, 10 mL of the aqueous NAA suspension (5.0 wt%, pH 4.5) was poured to a 60 mm-sized polystyrene Petri dish and allowed to evaporate at ambient conditions to form a NAA film after 72 h. The films were soaked in anhydrous ethanol for 15 min to remove water through a solvent exchange process. The crack-free solid films were obtained after vacuum-drying at room temperature overnight.

Preparation of mesoporous silica films: A specified amount (543 mg) of tetramethyl orthosilicate was mixed to 10 mL of the aqueous NAA suspension (5.0 wt%, pH
samples were gently ground to a fine powder, suspended sonicating for 30 min. To image the carbon films, the sample was prepared by placing one drop (0.1 mL) of the JEM 1010 microscopy. The nanofibrillar alginic acid composite films were pyrolyzed under air at a heating rate of 100°C for 4 h, then heated to 200°C for 1 h and to 1000°C for 6 h with a heating rate of 1°C min⁻¹ to reproduce silica-carbon composites. For removal of the silica component, the silica-carbon composites were heated in 200 mL NaOH 2 M solution for 4 h to generate mesoporous carbon films. 62 g carbon films were obtained from 400 g silica-NAA composites.

To form mesoporous silica films, the NAA-silica composite films were pyrolyzed under air at a heating rate of 5°C·min⁻¹ to 100°C, held at 100°C for 4 h, then heated to 550°C at 5°C·min⁻¹, and held at 540°C for 6 h. After slowly cooling the sample to room temperature, silica films were obtained (90 mg of the silica films was obtained from 500 mg NAA-silica composites).

To gain the porous carbon films, the silica-NAA composite films were carbonized under flowing nitrogen at 100°C for 4 h and then heated to 200°C for 1 h and to 1000°C for 6 h with a heating rate of 1°C min⁻¹ to reproduce silica-carbon composites. For removal of the silica component, the silica-carbon composites were heated in 200 mL NaOH 2 M at 90°C for 4 h to generate mesoporous carbon films. 62 g carbon films were obtained from 400 g silica-NAA composites.

Characterization

Powder X-ray diffraction (PXRD) pattern of the sample was recorded on an Advance Bruker D8 X-ray diffractometer, using Cu Kα radiation (λ = 1.5418 Å). Raman spectrum was recorded on a Miero Raman LabRAM-1B spectrometer with 785 nm excitation. Scanning electron microscope (SEM) images of the samples were obtained on a Hitachi S4700 electron microscope. Breaking the films into small pieces placed on aluminum stubs and then coated with Au for silica and Au-Pd for carbon. Polarized optical microscopy (POM) was performed on an Olympus microscope. Transmission electron microscope (TEM) images and energy dispersive X-ray spectroscopy (EDX) analysis of the samples were obtained on a JEOLETEM 1010 microscopy. The nanofibrillar alginic acid sample was prepared by placing one drop (0.1 mL) of the dilute NAA solution (0.05 wt%) onto a TEM grid after sonicating for 30 min. To image the carbon films, the samples were gently ground to a fine powder, suspended in ethanol, then deposited onto a TEM grid. Thermogravimetric analysis (TGA) of the the carbon films (~1 mg) was conducted at a heating rate of 5°C·min⁻¹ under air to 900°C using a Labsys TG/DSCSE-TARAM thermogravimetric analyser. Fourier transform infrared absorption spectrum (FTIR) was recorded on a PERKIN ELMER FT-IR Spectrometer with the KBr pellet technique. Nitrogen adsorption-desorption isotherms (US) were obtained using a Micromeritics at 77 K and the carbon film samples (100 mg) were degassed at 150°C in vacuum for 4 h before measurements.

Cyclic voltammetry (CV) and galvanostatic charge/discharge curves of the mesoporous carbon materials were recorded between 5 and 300 mV using a CHI 760D potentiostat galvanostat (CH Instruments Inc.) with two-electrode configuration. The dried mesoporous carbon films were weighted and then soaked in an aqueous H₂SO₄ 1 M solution for 18 h. Two pieces of symmetrical carbon mesoporous films as electrodes, one piece of 110 mm-sized Whatman filter paper as a separator, and H₂SO₄ 1 M as an electrolyte were designed. Stainless-steel collectors were then sandwiched two films with a separator and placed in a two-electrode cell. Specific capacitance (Cₛ) of the mesoporous carbon materials was calculated from cyclic voltammogram based on the equation (Cₛ = 2/(I/V*m)) (F·g⁻¹), where I (A), V (V), m (g) are the current got from the charge scan of the CV curve, the voltage sweep rate, and the mass of the sample per electrode, respectively.

3. Results and Discussion

Alginic acid fibers were prepared from treating the brown seaweeds with sodium carbonate solution followed by precipitating in dilute hydrochloric acid with the extraction yield of 10%. Fourier transform infrared (FTIR) spectrum (Figure 1(a)) of the extracted product shows O-H stretching band at 3370 cm⁻¹, C-H stretching band at 2924 cm⁻¹, C-O stretching band at 1716 cm⁻¹, and O-C-H stretching band at 1040 cm⁻¹ [28]. These strong absorption peaks in the carbonyl region are characteristic of alginic acid. Transmission electron microscopy (TEM) images (Figure 1(b)) of the dilute alginic acid solution (0.05 wt%) show the diameters of 10 - 15 nm and lengths of 1 - 2 μm characteristic of individual nanofibers. The goal of preparing NAA films from the self-assembly of NAA is to template hierarchical mesoporous silica films and convert porous carbon supercapacitors, we set out to determine the best pH condition of the aqueous NAA hydrogels for the self-assembly of the pure solid films. We found that the NAA gels were dissolved in basic aqueous media (pH ≥ 11) to form a sodium alginate solution. The self-assembly of the sodium alginate solution with silica sol-gel precursors was achieved to produce silica-sodium alginate composite films under drying at ambient conditions. However, the silica-sodium alginate composite films were melted out in the basic media under carbonization. The NAA solution mostly formed a wet hydrogel film under air-drying.
when adjusting pH of the NAA solution to 4.5 by using dilute HCl. However, the calcination and carbonization of the hydrogel composite films led to collapsed structures due to their strong volume shrinkage during annealing. A pure solid films can be formed from drying the aqueous NAA suspension at pH ~5 - 8, however tetraalkoxysilane did not hydrolyze in this neutral medium to produce silica-NAA composites.

We found that the aqueous NAA gels became a stable suspension by adding an appropriate volume of acetic acid-sodium acetate buffer to decrease pH to 4.5. The homogeneous suspension was dried to form a NAA solid film and silica-NAA composite films can be prepared at the pH of 4.5. An aqueous NAA suspension was prepared at the concentration of 5.0 wt% and pH 4.5 and used as precursor and liquid template for replicating the porous materials. The role of the acetic acid and sodium acetate buffer reduces hydrogen bonds of the alginic acid molecules in acidic media [29]. This allowed us to cast a pure NAA film by solidifying the aqueous suspension at ambient conditions within ca. 72 h. Water was removed out of the film by soaking in anhydrous ethanol followed by vacuum-drying to obtain a crack-free solid film (Figure 1(c)). Scanning electron microscopy (SEM) images show the morphology of a pure NAA film shown in Figure 1(d). In the image, the alginic acid nanofibers appear fairly oriented parallel to each other, which look more orderly than the individual nanofibers, demonstrating a self-assembled organization of the alginic acid nanofibers. The hierarchical parallel structure of the NAA films extracted from the brown seaweeds showed in our work has not previously been reported. We have thus used the hierarchical phase of the stable aqueous NAA suspension to template solid-state replicas.

We wonder whether self-assembling the aqueous alginic acid suspension with alkoxysilane may yield silica-surrounded alginic acid composites that serve as effective derivatives to produce porous silica and carbon films by calcination and carbonization, respectively. We thus set out to determine this concept namely, a silica-NAA composite suspension was prepared by mixing tetramethyl orthosilicate to the NAA suspension (5.0 wt%, pH ~4.5) a fixed silica/NAA proportion of 30:70 wt% under stirring at room temperature for 1 h followed by adding 0.6 mL of concentrated ammonia. During the addition, Si(OCH3)4 underwent hydrolysis and condensation to produce a homogeneous suspension. After the reaction, films were cast, yielding a crack-free solid film of silica-NAA composites. We found that the organization of the NAA template employed was transferred to the silica-NAA composites.

The morphological and structural characterizations of the silica-NAA composites were shown in Figure 2. Drying the composite suspensions gave large, crack-free silica/NAA composite films (Figure 2(a)) that show birefringence under POM (Figure 2(b)), proving that the presence of silica precursors did not significantly disturb the alignment of NAA. Aligned structures originating from the arrangement of NAA were observed by TEM of the composites (Figure 2(c)). These features may reflect a natural replication of the organic-inorganic composite films. In contrast to the pure NAA films, the composites could not be dispersed in water. FTIR spectrum (Figure 2(d)) of the silica/NAA composites shows IR bands associated with vibrational modes of NAA and silica, demonstrating the sol-gel condensation between silica and alginic acid components.

Mesoporous silica films were generated after removal of the NAA template by calcination of the composites at 550°C under air (Figure 3(a)). The pure silica films appear more transparent and thinner than the composite films, resulting from loss of the alginic acid by combustion. POM image (Figure 3(b)) of the pure silica films show birefringent texture, reflecting the formation of an aligned porous structure. The hierarchical organization of the pure silica films was evident in SEM images. A cracked film shows a relatively smooth top surface and, from the cross-section, the film is about 50 µm thick (Figure 3(d)). Electron microscopy viewed at high magnification reveals that there are rod-shaped morphology of the films (Figure 3(e)). During templation of the mesoporous silica with NAA, the hierarchical organization of NAA was transferred to the silica and the nanometer-scale feature was maintained during calcination. The structures of the silica-NAA composites and the mesoporous silica were also characterized by thermogra-
Figure 2. Evaporation-induced self-assembly of alkoxysilane with NAA to form silica/NAA composites. (a) Photograph of the silica/NAA composites showing transparency of the film. (b) POM image of the silica/NAA composites. (c) TEM image of the silica/NAA composites. (d) FTIR spectrum of the silica/NAA composites.

Figure 3. Hierarchical porous silica films after removal of the alginate acid template by calcination. (a) Photograph of the silica films. (b) POM image of the silica films. (c) POM image of the silica films absorbed water, inset of water-absorbed silica films. (d) SEM image of the calcined silica films at low magnification. (e) SEM image of the calcined silica films viewed along fracture cross-sections at high magnification.

The composite films were carbonized under nitrogen at 1000°C and then etched the silica with dilute NaOH to generate mesoporous carbon with hierarchical pore structure. Silica-carbon composites appear black color and volume shrinkage with shape similar to the silica-NAA films (Figure 5(a)). The carbonization yield of the NAA-to-carbon conversion determined by thermogravimetric analysis (TGA) analysis (Figure 5(b)) was found to be ~23%. The removal of the silica generated the pure carbon films was determined by TGA. A near-complete burn of the carbon occurred at 500°C - 750°C in air and remained a small residual ash of ~2 wt%. Powder X-ray diffraction (PXRD) pattern (Figure 5(c))
Figure 4. Structural characterization of the calcined silica films. (a) TGA analysis of the silica-NAA composites running under air. (b) PXRD pattern of the silica films. (c) Nitrogen adsorption/desorption isotherms of the silica films. (d) TEM image of the silica films.

Figure 5. Structural characterization of the carbon films. (a) A photograph of carbon films prepared by carbonizing the composites and subsequent etching the silica. (b) TGA curves of silica-NAA composites and carbon films. (c) PXRD and (d) Raman spectra of the carbon materials.

of the carbon sample reveals two broad peaks at 23° and 43° attributed to turbostratic carbon [27]. Raman spectrum (Figure 5(d)) of the pure carbon shows two bands at 1350 cm⁻¹ (D band) and 1580 cm⁻¹ (G band) corresponding to amorphous carbon structure [27]. Elemental analysis of the pure carbon films was found to be ~90 wt% carbon and ~1.2 wt% hydrogen.

The porosity of the carbon materials was studied using
nitrogen adsorption/desorption. Figure 6(a) shows the carbon films having a type-IV isotherm with type-H2 hysteresis loop characteristic of the mesoporous structure. This demonstrated the formation of mesopores in the carbon structure. The mesoporous carbon films have Brunauer-Emmett-Teller (BET) surface area of 913 m²·g⁻¹ and pore volume of 0.73 cm³·g⁻¹. In comparison with the alginic acid-derived carbon materials [27,30], our prepared mesoporous carbon films show a higher specific surface area because we took advantages of the sol-gel silica acted as an oriented pore agent for introducing mesoporosity into the carbon structure. TEM image (Figure 6(b)) of the mesoporous carbon further revealed the formation of an aligned porous network in the carbon films. The shape of the carbon rods was observed due mainly to the breaking of the starting alginic acid nanofibers during carbonization, while their dimensions resemble the alginic acid nanofibers. The hierarchical parallel organization of the mesoporous carbon materials was determined using SEM images. Top view of a surface perpendicular to the cross-section of the film shows that the rod-shaped carbons with a visible roughening of the surface was arranged in parallel arrays with elongated rods separated by holes (Figure 6(c)).

The electrochemical property for mesoporous carbon supercapacitor was studied by using cyclic voltammogram (CV) technique. Symmetrical cells with a two-electrode configuration of two mesoporous carbon electrodes were constructed and acted in 1 M H₂SO₄ electrolyte. Figure 6(d) shows the electrochemical performance of the mesoporous carbon over a broad range of the scan rates. CV curves of the mesoporous carbon keep a rectangular shape at a low scan rate of 5 mV·s⁻¹ and a high scan rate of 100 mV·s⁻¹. The CV curve mostly remains the leaf-like shape even at an fast scan rate of 100 mV·s⁻¹. The specific capacitance (Cₛ) of the mesoporous carbon calculated from the CV charge curve at 5 mV·s⁻¹ is 276 F·g⁻¹ in the aqueous H₂SO₄ 1 M solution, which is higher than the value reported for the porous carbon prepared from crude seaweeds under analogous conditions [31]. The highly electrochemical cycling stability of the mesoporous carbon materials could arise from their high specific surface area and aligned porous network. Moreover our materials are in a film form and are thus used for supercapacitor without binders required. The capacitance retained with strongly increasing frequency implying that the mesoporous carbon exhibited both superior electrical conductivity and highly charge storage.

4. Conclusion

In conclusion, hierarchical porous silica and carbon films.
have been synthesized by polymeric liquid templating with nanofibrillar alginic acid assemblies. The brown seaweeds were extracted with sodium carbonate solution followed by precipitating in dilute hydrochloric acid to produce the nanofibrillar alginic acid. We used an acetic acid-sodium acetate buffer to adjust pH of the alginic acid hydrogels and formed a stable aqueous nanofibrillar alginic acid suspension with the concentration of 5.0 wt% and pH ~4.5. The hierarchical phase of the nanofibrillar alginic acid was used to template crack-free silica-alginic acid composite films through evaporation-induced self-assembly of alkoxysilane with nanofibrillar alginic acid. After calcination of the alginic acid template, silica replicas afforded that showed mesoporosity and birefringence arising from a transfer of hierarchical aligned solid. Conversion of the silica-alginic acid composites to silica-sodium acetate buffer to adjust pH of the alginic acid hydrogels and formed a stable aqueous nanofibrillar alginic acid suspension with the concentration of 5.0 wt% and pH ~4.5. The hierarchical phase of the nanofibrillar alginic acid was used to template crack-free silica-alginic acid composite films through evaporation-induced self-assembly of alkoxysilane with nanofibrillar alginic acid. After calcination of the alginic acid template, silica replicas afforded that showed mesoporosity and birefringence arising from a transfer of hierarchical aligned organization of the nanofibrillar alginic acid into the silica solid. Conversion of the silica-alginic acid composites to silica-carbon composites by carbonization and subsequent etching the silica recovered hierarchical mesoporous carbon supercapacitors. This versatile template-directed approach allows for the large-scale preparation of these novel materials from widely available biomass resources.

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