Chemically Modified *Cornulaca monacantha* Biomass for Bioadsorption of Hg (II) from Contaminated Water: Adsorption Mechanism

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ABSTRACT

*Cornulaca monacantha* (CM) a desert plant has been utilized as adsorbent material for the removal of Hg (II) ions from contaminated water after treatment with acrylamide in alkaline medium to form carbamoylethylated *Cornulaca monacantha* (CECM). Three levels of CECM having different nitrogen content were prepared. The CECM samples were characterized by estimating the nitrogen content. The ability of CECM to adsorb Hg (II) was investigated by using batch adsorption procedure. The data of the adsorption isotherm was tested by the Langmuir, Freundlich and Temkin models. The removal of Hg (II) onto CECM particles could be well described by the pseudo-second order model. The adsorption rate of mercury was affected by the initial Hg (II) ion concentration, initial pH, adsorbent concentration and agitation time as well as extent of modification. The adsorption experiments indicated that the CECM particles have great potential for the removal of Hg (II) from contaminated water. The maximum adsorption capacity, Q\text{max}, of the CECM towards Hg (II) ions was found to be 384.6 mg/g at 30°C. Similarly, the Freundlich constant, n was found to be 2.03 at 30°C.

Keywords: *Cornulaca monacantha*; Carbamoylethylation; Adsorption Isotherm; Hg (II) Removal; Contaminated Water

1. Introduction

The industrial activity is responsible to generate a large volume hazardous containing effluents [1,2]. These hazardous effluents need to be treated before being delivered into the environment.

Mercury can be found in significant amounts in wastes from chloro-alkali manufacturing plants, electrical and electronics manufacturing, and sulfide ore roasting operations. Mercury is the most harmful to humans, plants and animals. Exposure to mercury can have toxic effects on reproduction, the central nervous system, liver, and kidney, and cause sensory and psychological impairments [3]. Therefore, all countries have taken measures to reduce mercury exposure through comprehensive prevention strategies including environmental standards that require removal of mercury from industrial effluents.

There are various established methods for the removal of heavy metals. Generally, the techniques employed include reduction and precipitation [4], coagulation, flotation [5], adsorption on activated carbon [6,7], ion-exchange and reverse osmosis or electro dialysis [8]. These methods, however, are less efficient and create sludge. Ion-exchange and reverse osmosis, even though effective and efficient, and expensive, hence only few industries think of it.

The adsorption process [9] is one of the most effective methods used to remove heavy metals from aqueous solutions. Activated carbon is the most widely used adsorbent for this purpose because of its extended surface area, microporous structure, high adsorption capacity and high degree of surface reactivity. Therefore, commercially activated carbons are very expensive [10]. This led to search for cheaper adsorbent. Consequently, numerous low-cost alternative adsorbent have been proposed including lingo-cellulosic wastes. Natural cellulosic materials are abundantly available, very cheap and can be modified very easily. Some chemical modifications of cellulose or lignocellulosic materials can improve the adsorbent behavior of these materials. Modification reactions, including crosslinking and/or functionalization, have been tried to enhance the adsorbent stability and/or adsorption capacity. In our laboratory, we have been involved for quite some time in developing various types of agricultural wastes for the removal of heavy metal...
ions from wastewater [11-14].

The present work was directed at improving the capability of CM residues for removing Hg (II) ions from aqueous solutions. To achieve this goal, the following studies were undertaken: 1) preparation of three levels of CECM with various nitrogen content using acrylamide in alkaline medium; 2) establishment of the conditions under which the maximum adsorption of Hg (II) ions onto CECM occur and 3) evaluation of the kinetics for Hg (II) ion adsorption onto CECM.

2. Experimental

2.1. Materials

Bio-dsorbent, *Cornulaca monacantha*, a desert plant is widely spread in Kingdom of Saudia Arabia. There is no previous report used, *Cornulaca monacantha* as adsorbent material for removal of heavy metals. The roots were separated from the stems and leaves, washed with distilled water several times to remove the surface adhered particles and water soluble particles and dried in an electric oven for 24 h and ground using a mixer, and sieved to pass through a 100 - 200 mm. The roots were chosen because they contain the highest percentage of the cellulose content.

2.2. Reagents

Mercuric acetate, EDTA, ethanol, sodium carbonate, and acetic acid were of analytical reagent grade supplied by Merck Company, Germany.

2.3. Methods

2.3.1. Preparation of CECM

Three levels of CECM with various nitrogen contents were prepared by keeping other reaction conditions constant and varying the amount of acrylamide according to a reported method [15] as shown in Table 1. The reaction was carried out as follows: To a 400 ml beaker containing 10 g of CM with particle sizes in the range 100 - 200 mm was added a know weight of acrylamide (dissolved in the least amount of water). Definite volume of sodium hydroxide solution of known concentration was added to the reaction mixture under continuous stirring with a spatula until a homogeneous paste was obtained. The paste was then transferred to a Erlenmeyer flask and placed in a shaking water-bath at 60°C for 2 h. The treated sample was subsequently cooled to room temperature. The soluble by-products and any un-reacted acrylamide and excess alkali were removed by washing the sample several times with a water:ethanol (20:80) mixture, and finally dried at 105°C for 2 h.

<table>
<thead>
<tr>
<th>Code sample</th>
<th>Acrylamide (m mole/l)</th>
<th>NaOH m mole/l</th>
<th>N%</th>
<th>Adsorption capacity (mg/g)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unmodified CM</td>
<td>0</td>
<td>50</td>
<td>0.1</td>
<td>28.0</td>
</tr>
<tr>
<td>A</td>
<td>13.75</td>
<td>50</td>
<td>0.5</td>
<td>120.5</td>
</tr>
<tr>
<td>B</td>
<td>27.5</td>
<td>50</td>
<td>0.9</td>
<td>200.7</td>
</tr>
<tr>
<td>C</td>
<td>55</td>
<td>50</td>
<td>1.7</td>
<td>384.6</td>
</tr>
</tbody>
</table>

2.3.2. Adsorption Studies

A volume of 100 ml of Hg (II) solution with a concentration in the range 100 - 700 mg/l was placed in a 125 ml Erlenmeyer flask. An accurately weighed adsorbent sample 0.05 g was then added to the solution. A series of such Erlenmeyer flasks were then shaken at a constant speed of 150 rpm in a shaking water bath with temperatures 30°C. After shaking the flasks for 2 h, the adsorbent was separated by filtration. The filtrate was analysed for the remaining metal ion concentration by titration against standard EDTA solution. The amount of adsorbed metal, $q_e$ (mg/g) on adsorbent were calculated according to the following equation:

$$q_e = \frac{(C_0 - C_e)V}{W}$$

where, $C_0$ and $C_e$ are the initial and final concentrations of metal ion, mg/l. $V$ is the volume of metal ion (l), $W$ is the weight of adsorbent (g).

2.4. Analyses

2.4.1. Determination of Nitrogen Content (%)

The nitrogen content of CM and CECM samples was determined using the micro-Kjeldahl method [16]. Accurately 0.2 g of the sample was introduced in Kjeldahl digestion tube. 5 g K$_2$SO$_4$ + 0.5 g CuSO$_4$ and 10 ml conc. H$_2$SO$_4$ were added to the sample. The sample was digested for one h. 20 ml of deionized water was added to the sample after allowing it to cool. After adding 25 ml of 40% NaOH, the sample was then distilled in Kjeldahl apparatus and the ammonia liberated was collected in 1 N boric acid and titrated with 0.03 N HCl. The nitrogen content of CM or CECM was calculated as follows:

$$N\% = \frac{V \times N \times 0.014}{W (g)} \times 100$$

where, $V$ is the volume of HCl consumed; $N$ is the normality of standard HCl; $W$ is the weight of the sample (g).

2.4.2. Statistical Error Analysis

In the single-component isotherm studies, the optimiza-
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3. Results and Discussion

CECM was prepared by reacting CM with acrylamide in alkaline medium. On reacting CM with acrylamide in alkaline medium to obtain carbamoyethylated *Cornulaca monacantha* (CECM), the following reaction will occur:

\[
CH_2 = CH - CO - NH_2 + CM - OH \xrightarrow{OH^-} CM - CH_2 - CH_2 - CO - NH_2 \xrightarrow{\text{CECM}}
\]

3.1. Factors Affection Adsorption of Hg (II) onto CECM

3.1.1. Effect of pH

Earlier studies have indicated that the pH of adsorbate is an important parameter affecting bioadsorption of heavy metals. Figure 1 shows the biosorption capacity of Hg (II) as a function of pH (2 - 6) at fixed adsorbent concentration, fixed agitation time, fixed adsorbate concentration at 30°C. It is clear from this figure that the adsorption capacity of Hg (II) onto CECM increases by increasing the pH from 2 to 6. Under highly acidic conditions (pH 2) the adsorption of Hg (II) on CECM is the lowest because metal binding sites on the adsorbent are closely associated with H_3O^+ and restrict the approach of metal cations as a result of the repulsion forces. However, adsorption increased with increasing the pH of solution since the adsorbent surface could be exposed with negative charge with subsequent attraction with positive charge occurring onto the adsorbent surface. At a pH value higher than 6, the adsorption experiment could not be carried out due to precipitation of Hg (II) as Hg(OH)_2.

3.1.2. Effect of Adsorbent Concentration

The effect of adsorbent concentration on adsorption capacity of Hg (II) by CECM is shown in Figure 2. The adsorption capacity (q_e), or the amount of Hg (II) adsorbed per unit mass of adsorbent (mg/g), decreases by increasing the concentration of adsorbent. The decrease in adsorption capacity with increasing the adsorbent concentration is mainly due to overlapping of the adsorption sites as a result of overcrowding of the adsorbent particles and is also due to the competition among Hg (II) ions for the surface sites [14].

3.2. Effect of Extent of Modification

Table 1 shows the effect of % N of the CECM on their adsorption capacity of Hg (II) from contaminated water. Evidently, increasing the extent of modification is accomplished by an increase in the adsorption capacity of CECM. It is logical that the CECM with the higher extent of modification has more nitrogen content, which increases the adsorption ability toward Hg (II) through stronger complexation. Current data suggest that the carbamoyethyl groups introduced in the molecular structure of cellulose component of the CM via etherification reaction using acrylamide play a more effective role in the Hg (II) adsorption process than those in the unmodified CM as shown in Table 1.
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3.4. Langmuir Isotherm

Langmuir equation [18] was applied for adsorption equilibrium of Hg (II) ions by CECM. The assumption of this model is based on the maximum adsorption corresponds to a saturated monolayer of adsorbate molecules on the adsorbent surface and the energy of adsorption is constant as well as there is no transmigration of adsorbate in the plane surface. The linear form of Langmuir isotherm is given by the following equation:

$$q_e = \frac{k_L \cdot C_e}{1 + a_L \cdot C_e}$$

(5)

where, $a_L$ is Langmuir isotherm constant (l/mg), $K_L$ is the Langmuir constant (l/g) and $a_L/K_L$ represents the adsorption capacity, $Q_{max}$. The linear equation of this model could be represented by:

$$\frac{C_e}{q_e} = \frac{1}{K_L} + \left(\frac{a_L}{K_L}\right) \cdot C_e$$

(6)

The linear plots (Figure 4) of $C_e/q_e$ vs $C_e$ give straight lines with the slope $a_L/K_L$ and intercept $1/K_L$. The Langmuir constants of adsorption of Hg (II) ions onto CECM are listed in Table 2. The equilibrium constant $K_L$ may be used to determine the enthalpy of adsorption, $\Delta H$. The
relation between \( K_L \) and \( Q_{\text{max}} \) is given by the following equation:

\[
k_L = Q_{\text{max}} \cdot b
\]  
(7)

where, \( b \) is related to the energy of adsorption (l/mg). The value of constant \( b \) and correlation coefficient, \( R^2 \) are also listed in Table 2.

The essential features of Langmuir isotherm can be expressed in terms of a dimensionless constant separation factor or equilibrium parameter, \( R_L \), which expressed by the following equation:

\[
R_L = \frac{1}{1 + b \cdot C_0}
\]  
(8)

where \( C_0 \) is the initial concentration of Hg (II) and \( b \) is mentioned before. The \( R_L \) value of Hg (II) onto CECM at 30°C is given in Table 2. It has been reported that the effect of isotherm shape with a view to predicting if an adsorption system is favourable or unfavorable [19]. It is known that the value of \( R_L < 1 \) represents favorable adsorption and value of \( R_L > 1 \) represents unfavorable adsorption.

In our case the value of \( R_L \) for initial Hg (II) concentrations in the range of 0.213 - 0.632 of was found to be \((0 < R_L < 1)\). This value indicates that the adsorption is favorable. The values of the correlation coefficients, \( R^2 \) of Langmuir plot was over 0.98 Hg (II) on CECM indicate that the adsorption of Hg (II) onto CECM is fitted well on the Langmuir isotherm (obey the Langmuir isotherm).

### 3.5. Freundlich Isotherm

The Freundlich equation [20] is employed to describe heterogeneous systems and reversible adsorption and is not restricted to the formation of monolayer. The adsorption data of Hg (II) is analyzed also by Freundlich model. The logarithmic form of Freundlich model is given by the following equation:

\[
\log q_e = \log K_F + \frac{1}{n} \log C_e
\]  
(9)

where, \( q_e \) is the equilibrium concentration mercury on CECM (mg/g), \( C_e \) the equilibrium concentration of mercury in solution (mg/l) and \( K_F \) (mg/g) and \( n \) are the Freundlich constants characteristic of the system, indicators of adsorption capacity and adsorption intensity, respectively. The linear form of Freundlich equation is:

\[
\log q_e = \log K_F + \frac{1}{n} \log C_e
\]  
(10)

where \( q_e \) is the amount of Hg (II) ions adsorbed per unit mass of adsorbent (mg/g), \( C_e \) is the equilibrium concentration of Hg (II) ions, mg/l. Linear plots of \( \log q_e \) vs \( \log C_e \) at 30°C (Figure 5) suggest the applicability of adsorption process of Hg (II) onto CECM on Freundlich isotherm. The values of \( K_F \) and \( n \) were evaluated from the intercept and the slope of the plot and their numerical values are listed in Table 2. The \( n \) value gives an indication to favorability of adsorption. The values of \( n \) was 2.03 at 30°C \((0 < n < 10)\) showing that the adsorption of Hg (II) ions onto CECM is favourable. The correlation coefficient, \( R^2 \) value (Table 2) of Hg (II) by CECM was over 0.98 indicating that the adsorption of Hg (II) ions on CECM is fitted well also on Freundlich isotherm (obey the Freundlich isotherm).

### 3.6. Temkin Isotherm

The Temkin isotherm [21] has been used in the following form:

\[
q_e = \frac{RT}{b_T} \ln (A_T C_e)
\]  
(11)

where \( R \) is the universal gas constant \((8.31441 \text{ J}^{-1} \text{mol}^{-1} \text{K}^{-1})\), \( T \) is the absolute temperature \((K)\), \( A_T \) is the Temkin isotherm constant \((\text{g/mg})\) and \( b_T \) is Temkin constant. The sorption data were analyzed according to the linear form of the Temkin isotherm as:

\[
q_e = \frac{RT}{b_T} \ln A_T + \left( \frac{RT}{b_T} \right) \ln C_e
\]  
(12)

Linear plots of \( q_e \) vs ln\( C_e \) at 30°C (Figure 6) suggest the applicability of adsorption process of Hg (II) onto CECM on Temkin isotherm. The values of \( A_T \) and \( b_T \) were evaluated from the intercept and the slope of the plot and their numerical values along with \( R^2 \) are listed in Table 2. \( R^2 \) value of Hg (II) by CECM was over 0.94 indicating that the adsorption of Hg (II) ions on CECM is fitted well also on Temkin isotherm (obey the Temkin isotherm).

The comparison between the experimental data and the theoretical data obtained from isotherm models of Hg (II) onto CECM are shown in Figure 7 and Table 2 which illustrates that the Langmuir isotherm fitted the experi-

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**Table 2. Constants of adsorption models and the average relative error (ARE) for Hg (II) onto CECM at 30°C.**

<table>
<thead>
<tr>
<th>Langmuir Constants</th>
<th>Freundlich Constants</th>
<th>Temkin Constants</th>
</tr>
</thead>
<tbody>
<tr>
<td>( Q_{\text{max}} )</td>
<td>( b )</td>
<td>( K_L ) values</td>
</tr>
<tr>
<td>384.6</td>
<td>0.0053</td>
<td>0.213 - 0.632</td>
</tr>
</tbody>
</table>

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![Graph](image1.png)

**Figure 5.** Freundlich adsorption plot of Hg (II) onto CECM at 30°C.

![Graph](image2.png)

**Figure 6.** Temkin adsorption plot of Hg (II) onto CECM at 30°C.

![Graph](image3.png)

**Figure 7.** Comparison between different isotherm models of Hg (II) onto CECM at 30°C.

The use of $R^2$ is limited to solve linear forms of isotherm equation, which measures the difference between experimental and theoretical data in linearized plots only, but not the errors in non-linear form of isotherm curved. For this reason we use average relative error (ARE) to determine the best fit in isotherm models. For all isotherm models, the value of ARE for adsorption of Hg (II) onto CECM are calculated and presented in Table 2. The most obvious conclusions from these results are that the Langmuir isotherm model has the lowest values for ARE and therefore fits the data better than the rest of isotherm models.

### 3.8. Effect of Initial Metal Concentration and Contact Time

**Figure 8** shows the effect of agitation time on adsorption capacity of Hg (II) onto CECM by using the concentration of 400 and 500 mg/l at fixed adsorbent concentration and at 30°C. The amount of Hg (II) adsorbed (mg/g) increases with the increase in agitation time and reached the equilibrium after 20 min for both Hg (II) concentrations. It is clear that the adsorption capacity depends on the concentration of the Hg (II) ions. The adsorption
Figure 8. Effect of contact time and initial concentration on adsorption capacity of Hg (II) CECM at 30°C.

curves are singles and continuous leading to saturation.

3.9. Adsorption Kinetics

3.9.1. Pseudo-First-Order Model

The pseudo-first-order equation [22] is:

\[
\frac{dq_t}{dt} = k_1(q_e - q_t)
\]

(13)

where \(q_t\) is the amount of adsorbate adsorbed at time \(t\) (mg/g), \(q_e\) is the adsorption capacity at equilibrium (mg/g), \(k_1\) is the pseudo-first-order rate constant (min\(^{-1}\)), and \(t\) is the contact time (min). The integration of Equation (13) with the initial condition, \(q_t = 0\) at \(t = 0\), the following equation is obtained:

\[
\log(q_e - q_t) = \log(q_e) - \frac{k_1 \cdot t}{2.303}
\]

(14)

In order to obtain the rate constants, the straight line plots of \(\log(q_e - q_t)\) against \(t\) for Hg (II) onto CACM have been tested. The intercept of this plot should give the equilibrium uptake of metal ions, the reaction is not likely to be first order even if this plot has high correlation coefficient \((R^2)\) with the experimental data [23]. For the data obtained in the present study, the plots of \(\log(q_e - q_t)\) versus \(t\) as required by Equation (13) for the adsorption of Hg (II) ions at initial concentrations of 400, and 500 mg/l by CECM (figure not show) gave correlation coefficients, \(R^2\), of 0.9999 and 0.9998 for Hg (II) concentrations of 400 and 500 mg/l, respectively, as shown in Figure 9 and listed in Table 3, thereby indicating the applicability of the pseudo-second-order kinetic equation to the experimental data. The experimental and calculated adsorption capacities for the two Hg (II) concentrations as well as the values of \(k_1\), and \(R^2\) are also presented in Table 3. The first-order and pseudo-second-order models cannot identify the diffusion mechanism and the kinetic results were then subjected to analyze by the intra-particle diffusion model.

3.9.2. Pseudo-Second-Order Model

The pseudo-second-order model [24] is represented as:

\[
\frac{dq_t}{dt} = k_2(q_e - q_t)^2
\]

(15)

where \(k_2\) is the pseudo-second-order rate constant (g/mg·min). Integrating Equation (15) with the initial condition, \(q_t = 0\) at \(t = 0\), the following equation is obtained:

\[
\frac{t}{q_t} = \frac{1}{k_2 \cdot q_e^2} + \frac{t}{q_e}
\]

(16)

where, \(k_2\) is the pseudo-second-order adsorption rate constant. This equation predicts that if the system follows pseudo-second-order kinetics, the plot of \(t/q_t\) versus \(t\) should be linear. Plotting the experimental data obtained for the adsorption Hg (II) ions at initial concentrations of 400 and 500 mg/l onto CECM according to the relationship given in Equation (16) gave linear plots with correlation coefficients, \(R^2\), of 0.9999 and 0.9998 for Hg (II) concentrations of 400 and 500 mg/l, respectively, as shown in Figure 9 and listed in Table 3, thereby indicating the applicability of the pseudo-second-order kinetic equation to the experimental data. The experimental and calculated adsorption capacities for the two Hg (II) concentrations as well as the values of \(k_2\), and \(R^2\) are also presented in Table 3. The first-order and pseudo-second-order models cannot identify the diffusion mechanism and the kinetic results were then subjected to analyze by the intra-particle diffusion model.
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**Figure 9.** Pseudo-second order reaction of Hg (II) onto CECM using different adsorbate concentrations at 30°C.

**Figure 10.** Intra-particle diffusion of Hg (II) onto CECM using two different adsorbate concentrations at 30°C.

**Figure 11.** Test of intra-particle diffusion of Hg (II) onto CECM using two different adsorbate concentrations at 30°C.

**Table 3.** Kinetic parameters for adsorption of Hg (II) onto CECM at 30°C.

<table>
<thead>
<tr>
<th>Init. Conc. (mg/l)</th>
<th>Pseudo-second order</th>
<th>Intra-particle diffusion</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>( k_p )</td>
<td>( q_e (exp.) )</td>
</tr>
<tr>
<td>-------</td>
<td>-------</td>
<td>-------</td>
</tr>
<tr>
<td>400</td>
<td>0.00158</td>
<td>271.0</td>
</tr>
<tr>
<td>500</td>
<td>0.00211</td>
<td>286.0</td>
</tr>
</tbody>
</table>

**Table 3.** The values of \( R^2 \) for the two plots are listed also in **Table 3**. These values indicate that the adsorption of Hg (II) onto CECM may follow the intra-particle diffusion mechanism. The values of intercept, \( C \) (**Table 3**) give an idea about the boundary layer thickness, i.e., the larger the intercept, is the greater the boundary layer effect [27].

3.11. Mechanism of Adsorption

The CECM can be considered to be microporous bio-polymer; therefore, pores are large enough to let Hg (II) ions through. The mechanism of Hg (II) adsorption on porous adsorbents may involve four steps: 1) diffusion of ions to the external surface of the adsorbent; 2) diffusion of ions into the pores of the adsorbent; 3) adsorption of the ions on the internal surface of the adsorbent; 4) chelation between the electron donating nature of O- and N-containing groups in the CECM and the electron-accepting nature in the Hg (II) as shown in **Scheme 1**.

4. Conclusion

*Cornulaca monacantha* (CM) a desert plant has been utilized as adsorbent material for the removal of Hg (II) ions from contaminated water after treatment with acry-
laminate in alkaline medium to form carbamoylethylated *Cornulaca monacantha* (CECM). Three levels of CECM having different nitrogen content were prepared. The CECM samples were characterized by estimating the nitrogen content. The ability of CECM to adsorb Hg (II) was investigated by using batch adsorption procedure. The data of the adsorption isotherm was tested by the pseudo-second order model. The adsorption rate of Hg (II) onto CECM particles could be well described by the pseudo-second order model. The adsorption rate of mercury was affected by the initial Hg (II) ion concentration, initial pH, adsorbent concentration and agitation time as well as extent of modification. The adsorption experiments indicated that the CECM particles have great potential for the removal of Hg (II) from contaminated water. The maximum adsorption capacity, Qmax of the CECM towards Hg (II) ions was found to be 384.6 mg/g at 30°C. Similarly, the Freundlich constant, n was found to be 2.03 at 30°C.

**REFERENCES**


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**Nomenclature**

*CM*: *Cornulaca monacantha*

*CECM*: cyanoethylated *Cornulaca monacantha*

*N%*: nitrogen content of CM and CECM samples

*Ci*: metal concentration in liquid phase at the initial time, mg/l

*Ci*: metal concentration in liquid phase at equilibrium, mg/l

*qe*: adsorption capacity at equilibrium

*W*: weight of adsorbent, g

*qt*: amount of metal adsorbed per unit mass of adsorbent

*Ct*: metal concentration in liquid phase at time *t*, mg/l

*K*: Langmuir constant related to the energy of adsorption

*R*: equilibrium parameter

*K*<sub>F</sub>: adsorption capacity of Freundlich model

*n*: adsorption intensity

*R*: universal gas constant, 8.31441 J·mol<sup>−1</sup>·K<sup>−1</sup>

*T*: absolute temperature, K

*K*: Temkin isotherm constant, g/mg

*b*: Temkin constant

*R*<sup>2</sup>: correlation coefficient

ARE: average relative error

*k*: rate constant of the pseudo-second-order model, t<sup>−1</sup>·g·mg<sup>−1</sup>

*k*: intra-particle diffusion rate constant, mg·g<sup>−1</sup>·min<sup>−1/2</sup>

*C*: value of intercept of intra-particle diffusion model