Use of carnauba based carrier for copper sprays reduces infection by *Xanthomonas citri* subsp. *citri* and *Diaporthe citri* in Florida commercial grapefruit groves

Jan Narciso¹*, Wilbur Widmer¹, Christopher Ference¹, Mark Ritenour², Ricardo Diaz³

¹USDA/ARS, US Horticultural Research Laboratory, Fort Pierce, USA; *Corresponding Author: jan.narciso@ars.usda.gov
²IFAS, IRRC, University of Florida, Fort Pierce, USA
³PACE International, Wenatchee, USA

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**ABSTRACT**

Citrus canker, caused by *Xanthomonas citri* subsp. *citri* (Xcc), is a bacterial disease of citrus and results in peel blemishes rendering fresh fruit unsalable. Xcc is most active in warm, wet Florida summers where tissues are infected during periods of active growth. Melanose, caused by *Diaporthe citri*, is common in citrus producing countries, but, like canker, is only important for fresh market fruit. To control canker and melanose, Florida growers spray trees with copper formulations (Cu), but these sprays are removed by strong rains and intense radiation of Florida summers. A study was undertaken in FL commercial grapefruit groves in 2009 and 2010 to assess the efficiency of a spray combining copper with a specially formulated, hydrating wax (WashGard®) (WG). Using a 21-day spray schedule for the season, fruit were sprayed with WG + Cu, Cu and Control (no spray). Fruit from trees sprayed with WG + Cu had approximately 10 and 17% more canker free fruit in 2009 and 2010 respectively compared to trees sprayed with copper alone. Compared to control trees sprayed with copper alone. Compared to control trees the canker free fruit incidence was increased by ≈10% in 2009 and 57% in 2010. For melanose there was 40% more disease free fruit (treated) over fruit from trees with no treatment in 2009 and approximately 20% more in 2010. Controlling infection with this spray significantly reduces citrus canker and melanose, increasing the percentage of marketable fruit.

**Keywords:** Citrus Canker; Melanose; Protective Sprays; Adjuvant; Coatings

**1. INTRODUCTION**

Citrus canker, caused by *Xanthomonas citri* subsp. *citri* (Xcc) is found on all citrus cultivars, with grapefruit, Mexican lime and lemon being the most sensitive [1-4] (Figure 1(a)). All parts of the plant are susceptible but young tissue is the most vulnerable [1,2]. In warm, wet, weather the bacteria ooze from the lesions and are carried in wind driven rain to susceptible tissue. On fruit, canker affects the peel producing superficial lesions, which render the fruit unacceptable for fresh sales. One of the strongest impacts of canker is that it causes severe restrictions on fruit movement to some markets [4].

Melanose (*Diaporthe citri* F. A. Wolf, anamorph *Phomopsis citri* H. Fawc. Non (Sacc.) Traverso & Spessa) is a fungal disease of citrus that causes a superficial blight on the peel reducing acceptability in the fresh market [5] (Figure 1(b)). All citrus varieties grown in Florida are susceptible but as in canker, grapefruit are the most sensitive [5-7]. Disease severity is regulated by temperature and rainfall conditions during leaf expansion [6-9]. In humid and wet weather, conidia exude from pycnidia in dead wood and are washed down the tree from the canopy [5,6,8,9].

Copper formulations (e.g. copper hydroxide) are routinely sprayed on citrus in Florida on a 3-week (21 day) schedule for control of canker, melanose and other fungal diseases [6]. McGuire [3] found that copper containing sprays were effective in reducing epiphytic populations of Xcc. However, copper dries to a powder and is easily washed away with rains; it also erodes in the harsh UV light and dry conditions in Florida groves. Since the bacterial and fungal pathogens are most problematic during rain and wind events in the summer, the dissolution of copper under these conditions leads to unprotected susceptible tissue. It is critically important that successful protective sprays are available to reduce infection as well...
Figure 1. (a) Citrus canker on leaves, immature and mature fruit; (b) Melanose on leaves, immature and mature fruit.

as inoculum in the groves.

It is well documented that there are many factors causing erosion and deterioration of fungicides/bactericides on plant tissues [10-13]. Rainfall has one of the most important effects on the persistence of field sprays [14-17]. In greenhouse studies, fungicides (including copper hydroxide) applied before inoculation with Diaporthe, offered only 50% control for 2 days with simulated rain [18]. These same fungicides gave little post-inoculum protection [18,19]. Plant surface topography, attraction of spray particles for the sprayed surface, elasticity of sprays during tissue expansion, and size of spray droplets are just a few of the issues involved in consideration of effectiveness of protective sprays [10-15,20].

For many years, plant pathologists have used sticking agents (e.g. oils] in an effort to keep spray compounds on plant tissues [21,22]. Recent studies with anti-transpirant polymer coatings have shown that some of these compounds can reduce disease by forming both a mechanical barrier between pathogens and plant tissue as well as changing the chemical characteristics of plant tissues [9, 10,23]. Little is known about the commercial use of these coatings for disease control [9]. Various adjuvants have been mixed with sprays to protect Florida commodities. However, none have made a significant difference in the persistence of these treatments and both citrus canker and melanose remain a problem for Florida fresh market fruit.

In this study, a formulation of carnauba wax was used to aid sticking of copper hydroxide to citrus trees during the Florida summer rainy season. It also helped maintain moisture within the coating to keep the copper active for a longer period. The copper/wax formulation was applied in commercial grapefruit groves during the 2009, 2010 growing seasons to test efficiency.

2. MATERIALS AND METHODS

2.1. Sprays

Commercial groves in central and south Florida were used for these experiments. Studies on canker and melanose control were undertaken concurrently with the same fruit assessed for both melanose and canker post harvest. In 2009 the groves had high disease pressure for
both canker and melanose. The experimental plot in Grove A consisted of 20 adult heavy bearing trees (>10 years old), except where diseased trees had been culled and young trees planted. Trees with different treatments were mixed in 2 rows (10 trees in each row) with several untreated rows between. Rows were unprotected on the west and southwest sides of the plot due to culled diseased trees. Experimental trees were randomly treated with 2 experimental treatments consisting of: (WG + Cu)-carnauba formulation (WashGard®, Pace International, Wenatchee, WA) mixed with copper hydroxide (Kocide 3000, Dupont, NJ), (Cu)-copper hydroxide only, along with a (control) with no treatment. Both spray mixtures were formulated to contain 1.5 lbs metallic copper equivalent per acre and the spray with WashGard® also contained 2.5 gallons WG per 100 gallons spray. The rate of copper used corresponded to that commonly used by commercial growers for canker control. Preliminary experiments spraying with WG alone showed no protective effect and were not continued. Sprays were applied every 6 weeks to further test spray persistence. The 30 treatments were randomized to each tree to insure that the interiors of the trees were sprayed.

During 2010 tests were expanded to 3 grove areas. Situated in the same grove that was used in 2009 (Grove A), a row of 81 young trees (<5 years) was utilized. All trees in this part of the grove were exposed to wind. Three trees at each end of the row were used as buffers and not included. The remaining 75 trees were divided into 15 plots, 3 trees per plot with 2 untreated trees between each plot. Experimental treatments were randomly assigned to each plot for 3 test spray treatments: (WG + Cu)-carnauba formulation (WashGard®, Pace International, Wenatchee, WA) mixed with copper hydroxide (Kocide 3000, Dupont, NJ), (Cu)-copper hydroxide only, along with a (control) with no treatment. Both spray mixtures were formulated to contain 2.5 gallonsWG per 100 gallons spray. The rate of copper used corresponded to that commonly used by commercial growers for canker control. Preliminary experiments spraying with WG alone showed no protective effect and were not continued. Sprays were applied every 3 weeks from fruit size ≈3 cm (1.2 in) to maturation (April through October) using a Stihl backpack sprayer (Stihl SR 420, Virginia Beach, VA) with a 13 L capacity. Sprays were mixed on site and sprayed until run off. Plastic covered, dark paper was hung in the middle of each tree to insure that the interiors of the trees were sprayed.

Results for both 2009 and 2010 were determined using disease assessment keys, a standard method for assessing disease in the field and on field commodities [26-28]. For both years in all grove areas data show that trees sprayed with WG + Cu had significantly more unblemished (canker free) fruit than both the untreated controls and trees sprayed with copper alone. The increase in WG + Cu unblemished fruit in 2010 when compared with 2009 suggests a cumulative protective effect when sprayed consistently.

In 2009 in grove A, fruit treated with WG + Cu had almost 10% more blemish free fruit than those treated with the copper alone (P < 0.003) or untreated controls (P < 0.001) (Figure 2). There was no difference found between untreated fruit and fruit treated with copper alone.

When assessed for melanose, fruit from trees with the WG + Cu treatments had significantly more blemish free fruit than from trees sprayed only with copper (P < 0.01) or the untreated controls (P < 0.01). The trees treated with WG + Cu had almost 40% unblemished fruit, those treated with copper alone had only 23% unblemished fruit, and the untreated the control had less than 10% unblemished fruit (Figure 3). Spray treatments of WG without copper were not significantly different from the control (data not shown).

Before 2010, two additional areas in different groves (B and C) were treated and compared with young trees from the original grove. While the young trees in grove A were evaluated for differences between WG + Cu and copper alone sprayed every 3 weeks, controls (no treatment) and
Figure 2. Percent of canker free (unblemished) grapefruit harvested in 2009 from grove A after treatments of WashGard® + Copper (WG + Cu) or Copper only (Cu) sprays applied every 3 weeks compared to unsprayed control.

Figure 3. Percent of melanose free (unblemished) grapefruit harvested in 2009 from grove A after treatments of WashGard® + Copper (WG + Cu) or Copper only (Cu) sprays applied every 3 weeks compared to unsprayed control.

WG + Cu sprayed every 6 weeks instead of the suggested 3-week spray schedule; treatments in groves B and C were only tested with WG + Cu sprayed every 3 weeks and compared to control trees with no treatment since the treatments with Cu alone were not different from the no spray control in 2009. The 6-week interval spray trial was established to see if the activity of WG + Cu would allow growers to spray less often and obtain results equivalent to the standard spray schedule.

For 2010, results were analogous to 2009 in all areas. In grove A, the WG + Cu treatment yielded significantly more unblemished fruit (68% ± 3.61%) compared to
trees treated with copper alone (55% ± 3.73% clean fruit, $P < 0.01$) and the untreated control trees (23% ± 2.96% clean fruit, $P < 0.01$) as shown in Figure 4. Trees sprayed with WG + Cu treatments every 3 weeks showed much better canker control than those only sprayed every 6 weeks ($P < 0.01$) as the amount of clean fruit dropped to 50% ± 3.81%. The WG + Cu spray applied every 6 weeks gave essentially the same protection as copper alone. While WG + Cu applied every 6 weeks yielded slightly less unblemished fruit, it was not significantly different from the spray treatment of Cu alone applied every 3 weeks ($P = 0.106$), but was significantly more effective than the untreated control ($P < 0.01$) which had just 23% ± 3.15% unblemished fruit.

In groves B and C, only the WG + Cu treatment sprayed every 3 weeks was applied and compared to untreated control fruit. For both areas, the WG + Cu spray was significantly better at protecting the fruit. Both Groves B and C had heavy canker pressure. In Grove B, 30% ± 4.49% of the fruit harvested after treatments with WG + Cu every 3 weeks was unblemished compared to just 15% ± 4.49% unblemished fruit in the control group ($P < 0.01$, Figure 5). In Grove C, the WG + Cu spray treatment yielded 48% ± 4.64% unblemished fruit, significantly more ($P < 0.01$) than did the untreated control which had just 30% ± 4.64% unblemished fruit (Figure 6(a)).

For 2010, melanose was assessed at only Grove C where disease pressure was moderate. Trees treated with the WG + Cu yielded 62% ± 3.84% unblemished fruit compared to the untreated control ($P < 0.01$) that had 53% ± 3.84% clean fruit (Figure 6(b)).

### 3. DISCUSSION

Both citrus canker and melanose are serious diseases of citrus that impact volume of fresh citrus fruit sales in Florida [1,5,7]. It is well documented that most plant diseases are dependent on weather conditions for pathogen survival and transport of inoculum [21]. For both citrus canker and melanose, warm temperatures and rain are necessary for pathogen release, and wind for good disease spread [2,4,6]. These weather events also stimulate flushes of new growth on citrus trees, especially on young trees. Mature grapefruit trees are also more likely to flush out than other older citrus trees [1,2]. These new flushes are difficult to keep protected in rain events as they may be unprotected (unsprayed) from disease if the flush occurred between sprays. This is an ongoing problem and makes it difficult to measure the success of a protectant when vulnerable tissues are not even covered.

Typically in Florida, copper hydroxide (Cu) is sprayed at least every 21 days (3 weeks) throughout the growing season. The success of Cu in controlling both citrus canker and melanose is generally not very high, especially in years of heavy disease pressure [6]. Evidence of this can be seen in studies presented with the increased volume of fruit that is yearly lost to canker and melanose indicating that inoculum in the field is not being controlled [4-6]. Copper hydroxide, such as the Cu used in these studies, is a wettable powder (WP) which forms an unstable suspension when mixed with water and dries to a powder
Figure 5. Percent of canker free (unblemished) grapefruit harvested in 2010 from grove B after treatment of WashGard® + Copper (WG + Cu/3 Wk) applied every 3 weeks compared to unsprayed control.

Data from studies presented here showed similar results, with end of season assessments in 2009 showing no differences in blemish free fruit between Cu sprays alone and control fruit (Figure 2). Data presented show that using WashGard® (WG) as a persistent carrier for Cu sprays for citrus canker significantly reduced the incidence of citrus canker, and melanose as well, compared to copper sprays alone and the control (Figure 2). The mechanism of activity of the WG not only holds the Cu onto the trees much longer than Cu alone, but it has been found that the WG absorbs moisture and keeps the Cu available to the pathogen when it is most active during periods of warm, rainy weather (data not shown). One of the most important qualities of a successful protectant is that it be present and active during periods when disease pressure is high [21,22]. Data show that WG + Cu meets the criteria of a successful protectant.

To be effective, treatments need to form a protective barrier between the plant and the pathogen [14]. When considering protection for plants, 2 factors need to be taken into account: what will stick to the leaf at the time of application and what remains as residue after weathering and expansion of tissues [12,14,15]. One important factor influencing efficiency of sprays, in addition to rain fastness, is leaf and fruit topography [12-14,20,29]. For example, deposition of droplets from sprays, applied to plant surfaces that are pubescent or waxy have less droplet retention than smooth, non-waxy surfaces [11,12,27]. Adjuvants (e.g. oils) do not always increase persistence, but do improve the uniformity of application [11,21,22,29]. However, other adjuvants, such as latex and wax, can increase uniformity of treatment applications as well as increase persistence [11]. In the studies with WG, the significant increase of blemish free fruit and reduction of lesions on leaves treated with WG + Cu show that both spray application and persistence were better when compared to controls or Cu sprays alone.

Many studies show that in addition to leaf/fruit topography, droplet size and affinity of particles and drops to
each other increases treatment persistence [11-13,20]. Kudsk et al. [11] found that persistence in terms of rain fastness is inversely related to particle size: smaller particles stay in suspension better and have greater affinity to the plant surface [11]. This strong affinity resists mechanical abrasion by high intensity rains which are more damaging than longer periods of light rain [11,16].

In this study, the adsorption and accumulation of WG + Cu could be seen on the plant surface throughout the growing season (Figure 7). The sprayer was set on smallest droplet size and light coatings were repeatedly applied. Dark, plastic covered papers were hung in the interior of the canopy to monitor efficiency of application and droplet size. Interior leaves and fruit were amply covered and the drop size was very small. Because of its relationship with WG, the Cu was maintained on the surface of the plant while copper sprays alone dried to a powdery consistency and were easily removed by dissolution and mechanical abrasion. Data from the present studies support other field trials where it was found that treatments were more persistent when applied with frequent several light sprays rather than heavy applications.
The preharvest use of film forming compounds is documented [9,10,23]. These compounds are used for sunburn protection as well as anti-transpirants [9,10,23] and form a physical barrier between bacteria, fungi and insects and the plant, protecting the plant surface. In addition to forming physical barriers, coating compounds limit free films of water necessary for cell survival and spore germination and prevent cell/spore adhesion [9, 10]. Walters [10] found that the presence of coatings can disguise clues from the plant that initiate infection and can interfere with enzyme production by the pathogen. Data show that both melanose and canker were reduced on tissues with WG + Cu and it was observed that damage by leaf miners (Phyllocnistis citrella), a common pest on citrus, was reduced on treated leaves as well. This barrier to this insect is important because leaf miner injury provides an entrance for canker bacteria into the leaf.

Initial studies with WG included sprays with WG and no copper additive. Data from these studies show that using WG alone during periods of heavy canker and melanose disease pressure did not significantly differ from the control (data not shown). However, while WG + Cu is not an efficient mechanical barrier to the canker bacteria, its synergistic activity significantly increased numbers of unblemished and marketable fruit. Our results support Walters’s hypothesis: the presence of a coating can extend the efficiency of agricultural protective sprays [10].

4. CONCLUSIONS

Citrus canker continues to be a critical problem for the Florida fresh citrus market, especially for grapefruit. Copper hydroxide protective sprays are the Industry’s sole control for canker. These prophylactics do not significantly reduce new canker formations, therefore perpetuating the spread of the disease. There are no resistant varieties and newly planted trees must be protected.

Data presented in this study show that combining the copper hydroxide with WashGard®, a carnauba based protectant, infections resulting in citrus canker and melanose can be significantly reduced. The data suggest that using WG for consecutive years will lower infections, logically reducing inoculum densities in the groves to a level where most fruit will be unblemished.

There are still studies to be undertaken when considering the use of coatings as disease protectants in the field. Field spray coatings need to be made more elastic or self-healing to allow better protection as the tissue expands. Also, it must be kept in mind that some coatings can alter the temperatures of the plant tissues so physiological parameters of the fruit should be monitored. If used prudently, a preharvest coating combined with an appropriate protectant can provide effective and persistent protection for field fruit if applied before infection.

5. DECLARATION

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